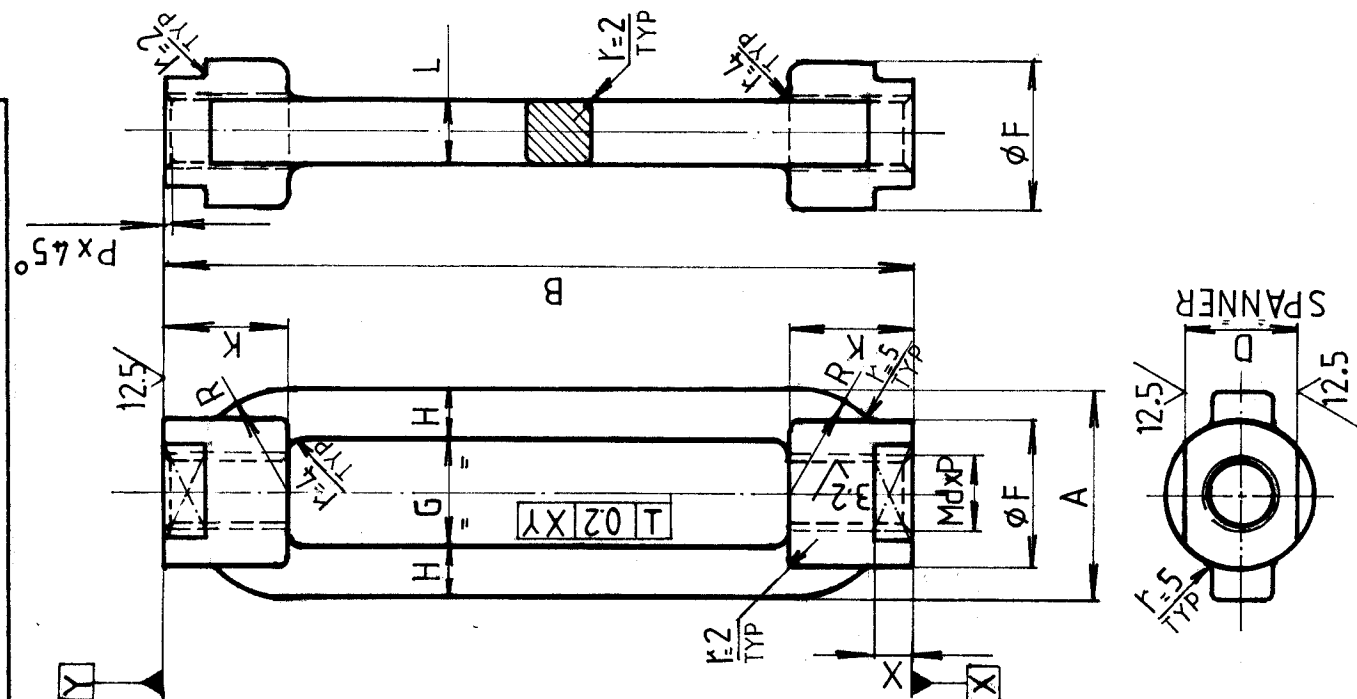
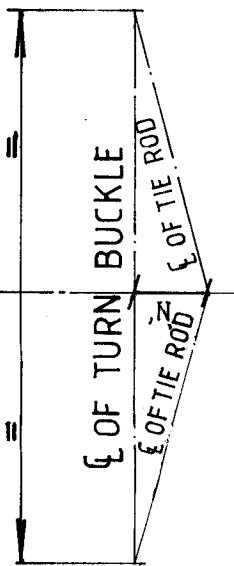


DRAWING NO.



TOLERANCE ON AXIS



NOTE: 12.5/32

01. MATERIAL: IS-961-540 W HT, OR SA-105, OR EN-8, OR IS-1875 CL III

02. THREADS SHALL BE OF R.H ON ONE END & LH ON OTHER END.

03. AFTER MACHINING/THREADING, TURN BUCKLE SHALL BE ELECTRO GALVANISED AND YELLOW CHROMOTISED. THICKNESS OF COATING SHALL BE 10-15 μ m.

04. AFTER GALVANISING, THREAD SHALL CONFIRM TO IS-4218 (PART-3, 5 & 6) WHEN CHECKED WITH CORRESPONDING PLUG GAUGES FOR THE TOLERANCE CLASS OF 6H.

05. MACHINED TURN BUCKLES MAY ALSO BE USED FOR VAR NO-06 & 07 (TB-6 & TB-7) AS PER SHEET NO- 02 OF 02 OF THIS DRA.

[illegible]

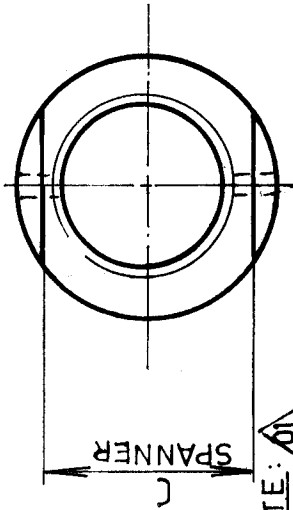
TYPE OF PRODUCT
OR NAME OF
CUSTOMER /PROJECT

STANDARD

REV	DATE	ALTD	R. SRINIVASAN.	REV	DATE	R. SRINIVASAN.
	03	28/6/99			APPD	
NOTE - 5 ADDED - CODE NO						
ALTD FOR VAR. NO. 07 (CB - D)						
DRG REDRAWN TO HAVE INDIVIDUAL FORGINGS.						
REV			DATE	ALTERED: R. SRINIVASAN.	REV	
01			13.04.89	CHECKED: V. K. RAMAN.	NOTES REVISED.	

	Bharat Heavy Electricals Ltd., PIPING CENTRE MADRAS 600 017				SCALE NTS	WEIGHT (Kg) REFER TABLE	REF. TO ASSY./OLD DRG.	ITEM No.
	DEPT.	GRADE OF MATERIAL	CODE					
			TURN BUCKLE			CARD CODE U 01	DRAWING No. 3-80-999-99129.	REV. 03

DRAWING NO.



HOLE #5 INCLUDED.

TYPE OF PRODUCT OR NAME OF CUSTOMER/ PROJECT				Bharat Heavy Electricals Ltd., BOILER PLANT UNIT TIRUCHIRAPALLI 620 014				DRN.	NAME	SIGN	DATE	No. OF VAR.
								CHD.	V.K.RAMAN.	<i>V.K. Raman</i>	12/10/98	
								APPD.	J. JUDE.	<i>J. Jude</i>		
DEPT	GRADE OF UNTOL. DIM. C/M/F			SCALE	WEIGHT (kg)	REF. TO ASSY/ OLD DRG.		ITEM No.				
				NTS								
TITLE				TURN BUCKLE.				CARD CODE	DRAWING No.		REV.	
								U 01	3-80-999-99129		04	

TITLE

TURN BUCKLE

CARD

983

REV.